DEKRO PAINTS

VASBYT



SINGLE PACK METAL ETCH PRIMER

VASBYT



Single Pack Metal Etch Primer For Ferrous Metals

VASBYT



Single Pack Metal Etch Primer For Galvanised Metal





USES AND PROPERTIES:
Single pack primer with excellent adhesion to ferrous metal and galvanised iron.
Good film strength, providing a resilient film for overcoating.

TECHNICAL DATA:

Binder Type	**Polyvinyl Butyral (PVB) Phenolic Resin**
Drying Time	**Surface Dry: <1 hours (at 23°C and 50% humidity)** **Hard Dry : <3 hours (at 23°C and 50% humidity)**
Drying Process	**Solvent evaporation**
Over coating	**3 hours**
Viscosity	**60 - 65 seconds Ford Cup No. 4**
Specific Gravity	**0,89 - 0.93 ±0,025kg/litre (depending on colour)**
Non-Volatile Content	**17 - 22% ±3% (depending on colour)**
Volume	**11 - 13% ±3% (depending on colour)**
Gloss	**Slight Sheen**
Coverage	**10m²/ltr for**
Dry Film Thickness	**11 microns @ 10m²/litre**
Thin With	**Dekro Etch Primer Thinner**
Clean Equipment With	**Dekro Lacquer Thinners, Dekro Etch Primer Thinner**
Colour Range	**Standard Colour Chart**
Pack Sizes	**Pack Sizes : 1ltr, 5ltr**

SCAN FOR

TECHNICAL DATA SHEET

Coverage/spreading rate of Vasbyt Single Pack Metal Etch Primer depends largely on the condition and porosity of the substrate being painted and manner in which the product is applied.

Correct surface preparation is essential for good product performance and all surfaces should be prepared as per the standard Dekro Preparation Specifications.
Copies of these are available on request from your Dekro Paints or can be downloaded from our website –www.dekro.co.za.
Do not apply when ambient temperatures are <4°C or >40°C. After correct surface preparation, prime with the recommended primer, then stir thoroughly and apply a minimum of 1 coat of Vasbyt Single Pack Metal Etch Primer by brush, roller or spray at the specified spread rate. Allow to dry before over coating as per technical data.

VASBYT

VASBYT- COMMON PROBLEMS AND SOLUTIONS

PAINT ADHESION ISSUES

INCORRECT PREPERATION AND CLEANING. REMOVE BACK TO SUITABLE SUBSTRATE AND REPEAT PROCESS

SPIDER WEBBING AND OR BUBBLES FORMING

INCORRECT THINNERS USED
FLAT SURFACE WITH SANDPAPER AND RE-APPLY WITH CORRECT THINNERS

PAINT DELAMINATION

POOR PREPARATION. POOR SURFACE CONDITIONS. REMOVE PAINT BACK TO SUITABLE SUBSTRATE AND REPEAT PROCESS

DEKRO PAINTS 24 FABRIEK STREET KUILS RIVER
INFO@DEKRO.CO.ZA WWW.DEKRO.CO.ZA 0800 222 423 (TOLL FREE)

APPLICATIONS FOR AFRICA®